

DIWALIBA POLYTECHNIC, MAHUVA
SUBJECT: ESTIMATING, COSTING AND CONTRACTING

CHAPTER 1
INTRODUCTION

Need of costing is

- To improvement in design when production cost is increased
- To decide selling cost of production
- To find out the proportion of wastages
- all of above

Scope of costing is

- To eliminate the nonproductive activities
- To control the wastages and inefficiency
- To provide information to government, trade unions etc.
- all of above

To find out the actual cost of product by considering all the cost relevant to process involved in production is called costing.

True
False

Cost accounting is the process of calculating expenditure to decide the selling cost of product

True
False

Cost accounting

- Decides the selling cost
- Decides the all expenditures of production
- Helps in budgeting
- All of above

Cost estimating classified into

- Product design, accuracy, and finish
- Production cost and selling cost
- Product delivery schedule
- All of above

Cost estimator should have

Knowledge to interpret the drawings and blue prints
Understand the production process, operations and machineries
Knowledge of tools, jigs and fixtures
All of above

Cost estimation can help to control the production cost

True
False

Manufacturing of product will be beneficial or not is also known by the cost estimation.

True
False

Costing helps in deciding wages and overhead costs.

True
False

Costing does not provide a base for comparing estimated costs with actual cost.

True
False

Cost estimating is an art of finding the cost which is likely to be incurred on the production of an article before it is actually manufactured.

True
False

Scope of estimating is

To calculate labour cost using data of labour time and wage rates.
To calculate the cost of material to be purchased from the market.
Both (A) & (B)
None of above

Purpose of the estimating is

To decide selling price of a product
To decide amount of investment in equipment
To decide most economical process, tooling or material for producing a product
All of above

Objective of the estimating is

To conduct feasibility studies on possible new products.
To assist in long term financial planning.

To finalize a standard estimate of costs.

All of above

Factors for calculating probable cost of product are

Design time, amount of material required

Cost of material required; production time required

Labour charges, cost of machinery, overheads

All of above

Method of preparing cost estimates is

The group method

The detailed method

The comparison method

All of above

Under the group method, Cost estimation done by

Each department has to state his estimate for his part of the job

Preparing estimation for each item, sub assembly and main assembly

Comparing one equipment with another to elaborate the salient points of the cost

None of above

Under the detailed method, Cost estimation done by

each department has to state his estimate for his part of the job

preparing estimation for each item, sub assembly and main assembly

comparing one equipment with another to elaborate the salient points of the cost

None of above

Under the comparison method, Cost estimation done by

each department has to state his estimate for his part of the job

preparing estimation for each item, sub assembly and main assembly

comparing one equipment with another to elaborate the salient points of the cost

None of above

The contract is a legally binding agreement between two or more parties

True

False

Condition kept in engineering contract is

To prevent the use of poor materials and workmanship

To prevent the delay of work and avoid slow progress of work

For maintaining the material supplied by the owner and to return the excess material

All of above

Condition kept in engineering contract is

of machinery provided on hire to contractor

for solving the dispute if any arise by way of the arbitration

Both (A) and (B)

None of above

The agreement is done in writing by mentioning the condition related to

Monetary aspects

Specifications of work

Time to complete the work

All of above

Costing is the determination of actual cost of product while estimating is aimed to calculate the probable cost of the product before the manufacturing starts.

True

False

Costing requires a highly technical knowledge hence costing is done by engineer.

True

False

Estimating requires a highly technical knowledge hence estimating is done by engineer.

True

False

Costing requires the knowledge of accounts hence costing is done by accountant.

True

False

Indirect materials are

Nonproductive materials

Productive materials

Both (A) & (B)

None of above

Direct materials are

Nonproductive materials

Productive materials

Both (A) & (B)

None of above

Indirect labour includes

The machinist cutting gear teeth in machine shop

The painter painting the body of an automobile

Job inspector who inspect the job

The molder making moulds in a foundry

Direct labour includes

Foreman of a tool room

The painter painting the body of an automobile

Job inspector who inspect the job

Labour welfare officer who looks after welfare of the workers

Indirect labour includes

The black smith forging a job in forging shop

Charge man of a particular shop supervising the work of the supervisor

The turner turning a job on lathe machine

The operator shaping a job on shaping machine

Direct labour includes

The operators assembling the parts of a product

Maintenance staff carrying out repair of plant and equipment

Crane drivers who drive the cranes for shifting heavy components

Foreman of a machine shop who supervise the charge man working under him

Direct expenses include

Expenses incurred for conducting experiments to find out best and cheapest method of production

Expenses incurred on making special types of patterns

Expenses incurred on procuring special type of jigs & fixtures

All of above

Direct expenses include

Expenses incurred on administrative members of the staff

Expenses incurred on preparing lay-outs, designs for producing particular product

Expenses incurred on purchase stores and sales staff

Expenses incurred on services like water, steam, gas, electricity etc.

Indirect expenses include

Expenses incurred on dies, tools

Expenses incurred on preparing lay-outs, designs for producing particular product

Expenses incurred on insurance premium of factory building, plant and machineries

Expenses incurred on maintenance of equipments

Indirect expenses include

Expenses incurred on administrative members of the staff

Expenses incurred on purchase stores and sales staff

Expenses incurred on services like water, steam, gas, electricity etc.

All of above

Overheads include

Expenses incurred on indirect labour

Expenses incurred on quality control staff

Expenses incurred on stationary, telephone and postages etc.

All of above

Overheads doesn't include

Depreciation on buildings, plant and machineries

Expenses incurred on watch and ward staff

Both (A) and (B)

Hire of special tools & equipments

Fixed overheads include

Depreciation on buildings, plant and machineries

Internal transport expenses

Expenses on oils, grease and cotton waste

Expenses on steam, gas, electricity

Variable overheads include

Internal transport expenses

Expenses on oils, grease and cotton waste

Both (A) and (B)

The rent of factory building

Variable overheads don't include

- The rent of factory building
- Depreciation on buildings, plant and machineries
- Salaries of the monthly paid employees
- All of above

Factory overheads include

- Expenses on oils, grease and cotton waste
- Salaries of the monthly paid employees
- Expenses incurred on advertising of products
- Expenses incurred on the preparation of tenders

Administrative overheads are

- Salaries of the monthly paid employees
- Depreciation of office buildings and its equipments
- Both (A) and (B)
- Expenses incurred on the preparation of tenders

Factory cost equal to

- Direct material cost + direct labour cost + other direct expenses
- Prime cost + factory overheads
- Direct material cost + factory overheads
- None of above

Prime cost equal to

- Direct material cost + direct labour cost + other direct expenses
- other direct expenses + factory overheads
- Direct material cost + factory overheads
- None of above

Total cost equal to

- Prime cost + factory overheads
- Direct material cost + direct labour cost + other direct expenses
- factory cost + administrative overhead
- Production cost + sales & distribution expenses

Office cost equal to

Prime cost + factory overheads

Direct material cost + direct labour cost + other direct expenses

Factory cost + administrative overhead

Production cost + sales & distribution expenses

Selling price equal to

Factory cost + administrative overhead

Production cost + sales & distribution expenses

Total cost + profit

Selling price + discount

CHAPTER 5

Estimation of process cost

Process cost estimation sheet include

- Material
- Labour hour
- Overhead
- All of above

Process sheet is the summary of cost estimation for certain period

- True
- False

Process cost estimation sheet used as a basis for

- Closing entries at the end of each month
- Operating statement, without need to look up the ledger accounts
- Both (A) & (B)
- None of above

Systems of diesel generating sets are

- Fuel storage & supply system, air supply system
- Cooling system, lubrication system
- Starting system, governing system
- All of above

Thermal efficiency of diesel generating set reduces with the increase in load

- True
- False

Specific fuel consumption of diesel generating set increases with the increase in load

- True
- False

Power generation cost of diesel generating set include

- Fuel costs
- Cost of lubricating oil
- Labour costs
- All of above

Power generation cost of diesel generating set include

- Interest & depreciation of capital investment
- Fixed and running maintenance costs
- Overhead costs
- All of above

Variable cost for power generation by diesel generating set include

- Fuel costs
- Lubrication costs
- Running maintenance costs
- All of above

Fixed cost for power generation by diesel generating set include

- Interest & depreciation of capital investment
- Fuel cost
- Lubrication cost
- Running maintenance cost

Total cost for power generation by diesel generating set is equal to summation of fixed cost and running cost

- True
- False

For thermal power plant, estimation of power cost includes

- Costs of land and building
- Cost of Transmission lines
- Cost of distribution lines
- All of above

Thermal power plant needs capital investment of _____ approximately.

- Rs. 1000/Kw
- Rs. 1500/Kw
- Rs. 1800/Kw
- Rs. 2500/Kw

Variable cost for power generation by thermal power plant include

Management cost

Operating cost

Cost of fuel, lubricating oil, grease

All of above

Fixed cost for power generation by thermal power plant include

Interest

Insurance

Both (A) & (B)

None of above

Thermal power plant produces 80 mw to satisfy maximum demand. Thermal power plant needs capital investment of Rs. 1800/kw approx. operating cost of plant is Rs. 1.94/kwh. Then what will be the cost of capital for power plant?

14.4 Cr.

20 Cr.

15.5 Cr.

34.4 Cr

Thermal power plant produces 80 mw to satisfy maximum demand. Thermal power plant needs capital investment of Rs. 1800/kw approx. operating cost of plant is Rs. 1.94/kwh. Considering interest & depreciation rate is 12% then what will be the interest and depreciation cost of power plant?

14.4 Cr

1.72 Cr

1.86 Cr

20 Cr

Thermal power plant produces 80 mw to satisfy maximum demand. Thermal power plant needs capital investment of Rs. 1800/kw approx. operating cost of plant is Rs. 1.94/kwh. Considering load factor of plant is 40% and interest & depreciation rate is 12% then what will be the power cost per unit?

Rs. 5/unit

Rs. 6/unit

Rs.7/unit

Rs. 2/unit

Cost elements of pouch packaging are

Cost of goods packed in the pouch

Cost of pouch material

Overheads

All of above

Cost of packaging the pouch include

Labour cost

Power cost

Both (A) & (B)

None of above

Cost of washing powder packed in 1 kg. pouch is Rs. 26. The plastic material per pouch cost is Rs. 1. An operator is packing 500 pouches in a shift of 8 hrs. if operator is paid Rs. 150 per 8 hrs. shift. Power cost per pouch is Rs. 0.15 then what will be the minimum cost of 1 kg. pouch of washing powder?

27 Rs.

26 Rs.

25 Rs.

24 Rs.

Cost of noodles packed in 1 kg. pouch is Rs. 30. The plastic material per pouch cost is Rs. 2. An operator is packing 600 pouches in a shift of 8 hrs. if operator is paid Rs. 250 per 8 hrs. shift. Power cost per pouch is Rs. 0.25 then what will be the minimum cost of 1 kg. pouch of noodles to make profit?

30 Rs.

32 Rs.

35 Rs.

36 Rs.

Cost of puff rice packed in 1 kg. pouch is Rs. 50. The plastic material per pouch cost is Rs. 5. An operator is packing 200 pouches in a shift of 8 hrs. if operator is paid Rs. 200 per 8 hrs. shift. Power cost per pouch is Rs. 0.20 then what will be the minimum cost of 1 kg. pouch of puff rice to make profit?

54 Rs.

55 Rs.

56 Rs.

58 Rs.

In ice plant, a tank is filled with

- Water
- Ice
- NaCl + water
- Ice + water

Freezing point of brine solution is

- 0° C
- 100° C
- 4° C
- None of above

Ice plant works on

- Vapour absorption system
- Vapour compression system
- Both (A) & (B)
- None of above

In ice plant, refrigerant used is

- R234a
- R22
- Ammonia
- R21

1-ton refrigeration equal to

- 211 kJ/min
- 12660 kJ/hrs.
- 3.516 kw
- All of above

In 24 hours at 0°C, the refrigerating effect transforming water into ice is called 1-ton refrigeration.

- True
- False

Cost element of ice plant is

- Power cost of compressor motor
- Power cost of cooling water circulating motor
- Cost of pure water
- All of above

Cost element of ice plant is

- Plant maintenance cost
- Labour cost
- Cost of brine solution
- All of above

Component used in ice plant is

- Compressor
- Evaporator
- Throttling valve
- All of above

The brine solution absorbs heat from the pure water and transforms pure water into ice.

- True
- False

The brine solution rejects heat from the pure water and transforms pure water into ice.

- True
- False

In the Ice plant, the heat from brine solution goes to

- Agitator
- Receiver
- Evaporator
- Throttling valve

In the Ice plant, the canes filled with pure water are placed in

- Brine tank
- Water tank
- Evaporator
- Condenser

Component used in ice plant is

- Brine tank
- Water tank
- Condenser
- All of above

An ice plant using ammonia is producing 160 kw refrigerating effect. The evaporator is rejecting 1000 kJ/kg of heat theoretically. Actual heat absorption in cold chamber is 80 %. Mechanical efficiency of plant is 85% then how much heat will be actually rejected in the evaporator?

- 850 kJ/kg
- 900 kJ/kg
- 160 kJ/kg
- 800 kJ/kg

An ice plant using ammonia is producing 160 kw refrigerating effect. The evaporator is rejecting 1000 kJ/kg of heat theoretically. Actual heat absorption in cold chamber is 80 %. Mechanical efficiency of plant is 85% then what amount of refrigerant circulated in ice plant?

- 0.15 kg/sec
- 0.20 kg/sec
- 0.25 kg/sec
- 0.30 kg/sec

An ice plant using ammonia is producing 200 kw refrigerating effect. The evaporator is rejecting 1500 kJ/kg of heat theoretically. Actual heat absorption in cold chamber is 80 %. Mechanical efficiency of plant is 85% then how much heat will be actually rejected in the evaporator?

- 1200 kJ/kg
- 1000 kJ/kg
- 900 kJ/kg
- 850 kJ/kg

An ice plant using ammonia is producing 200 kw refrigerating effect. The evaporator is rejecting 1500 kJ/kg of heat theoretically. Actual heat absorption in cold chamber is 80 %. Mechanical efficiency of plant is 85% then what amount of refrigerant circulated in ice plant?

- 0.16 kg/sec
- 0.26 kg/sec
- 0.35 kg/sec
- 0.40 kg/sec

In the Ice plant, the canes filled with pure water are placed in water tank

True
False

42

In the Ice plant, the heat from brine solution goes to evaporator.

True
False

In 24 hours at 0°C, the refrigerating effect transforming ice into water is called 1-ton refrigeration.

True
False

Ice plant works on vapour absorption system

True
False

Brine solution used in ice plant is a mixture of NaCl and water.

True
False

1-ton refrigeration equal to

211 kJ/min
112 kJ/min
121 kJ/min
None of above

Turn key contract is also called

Piece rate contract
Rate contract
Cost plus contract
Private contract

Contractor is getting payment on the basis of actual expenditure incurred in

Piece rate contract

Rate contract

Private contract

Turn key contract

Advantage of contract is

The price variation of any kind does not affect the work cost.

Benefit of the experienced hand contractor is obtained

Work can be completed in stipulated time

All of above

CHAPTER 7

BUDGETING AND CONTRACTING

Budget is specifically an expression of the scientific and operating plans in financial terms.

True

False

Budget is a statement expressed in monetary or physical units, prepared for the implementation of policies framed by the top management of the organization.

True

False

Budget set forth the way in which organization plans to spend.

True

False

The mechanism of controlling cost through budgeting is called

Budgetary control

Cost control

Expenditure control

None of above

Budget is used as a means of controlling various activities, such technique is called

Cost control

Budgetary control

Expenditure control

None of above

Budgetary control is a process of comparing the actual results with the corresponding budget data to ensure that actual data do not diverge from the budget estimates.

True

False

Purpose of budget is

To define a certain goal and the ways of reaching the goal

To provide measure of performance in relation to actual volume of activity

To enables management to plan future income and expenditures

All of above

Purpose of budget is

- To helps the management to check the current performance with planned program
- To improve the position of business
- Both (A) & (B)
- None of above

Estimate of quantity of products that will be sold and the revenue that will be received during budgeted period is done in

- Material budget
- Labour budget
- Sales budget
- Production budget

At the time of preparing sales budget, sales manager should consider

- Estimates of all individual salesman
- Past sales trends and figures
- General economic condition
- All of above

At the time of preparing sales budget, sales manager should consider

- Government policies and controls
- Seasonal fluctuations
- Both (A) & (B)
- None of above

Production budget is also called

- Material budget
- Labour budget
- Production cost budget
- Manufacturing budget

Budget showing the quantity of products to be produce, date and type is called

- Material budget
- Manufacturing budget
- Labour budget
- Production cost budget

At the time of preparing production budget, production manager should consider

- Sales budget
- Inventory policies
- Perishability of products
- All of above

At the time of preparing production budget, production manager should consider

- Storage facilities
- Plant capacity
- Availability of raw materials
- All of above

At the time of preparing production budget, production manager should consider

- Availability of labour
- Availability of fuel and power
- Adequacy of capital
- All of above

Budget showing the requirements of materials in form of estimates is called

- Manufacturing budget
- Labour budget
- Material budget
- Production cost budget

While preparing material budget, _____ should be considered.

- Timely issue of the materials to production department
- Investment in inventory
- Both (A) & (B)
- None of above

Material budget is useful to reduce wastage and to avoid the shortage of material

- True
- False

Budget showing the estimates of direct labour required to carry out budgeted output is called

- Manufacturing budget
- Labour budget
- Material budget
- Production cost budget

The labour need is assessed on basis of

- Labour budget
- Work study
- Both (A) & (B)
- None of above

The estimated cost of planned production to be incurred is shown in production cost budget.

- True
- False

The estimates of salaries of administrative staffs, stationery, printing, record keeping are shown in _____

- Financial budget
- Administrative budget
- Plant and equipment budget
- None of above

If it is necessary to provide extra land and building for plant and equipments, then estimated cost is shown in _____

- Financial budget
- Administrative budget
- Plant and equipment budget
- None of above

Master budget gives the summary of money to be received as an income and to be spent during budgeted period.

- True
- False

25

_____ gives the summary of money to be received as an income and to be spent during budgeted period.

- Financial budget
- Administrative budget
- Plant and equipment budget
- Master budget

_____ is used by the top management for knowing the profitability of the budgetary programme.

Administrative budget
Plant and equipment budget
Master budget
Financial budget

Summarized budget of entire organization is called

Administrative budget
Plant and equipment budget
Master budget
Financial budget

Objective of master budget is

To achieve overall coordination in the budgetary programme of organization.
To exercising effective control over the business activities of organization
Both (A)& (B)
None of above

Master budget is the integration of

Sales, production and material budget
Labour, cash and administrative budget
Plant & equipment, financial budget
All of above

Benefit of budget is

It forces management to draw specific plans for future operating periods.
It provides a yard stick for measuring individual performance
It provides economical utilization of production inputs.
All of above

Benefit of budget is

It minimizes the wastages by eliminating the unproductive activities
It provides the information to take any corrective actions needed
It is an important tool for framing the future policies
All of above

Value of machine, equipment or assets recorded in the book is called

Net present value

Book value

Sales value

Purchase value

Value of machine, equipment or assets at a particular date is called

Net present value

Book value

Sales value

Purchase value

Net present value is equal to

Book value + depreciation

Book value + sales value

Book value – depreciation

Book value – sales value

The value of semi-finished work lying in production shop is called

Net present value

Book value

Work in progress

Gross domestic product

The value of semi-finished work lying in store is called

Net present value

Book value

Gross domestic product

Work in progress

Full form of GDP is

Grand domestic product

Gross domestic product

Gross domestic purchase

Gross domestic programme

Value of goods and services produced by any nation is called

- Net present value
- Book value
- Gross domestic product
- Work in progress

Economic stability of any nation reveals by

- Net present value
- Gross domestic product
- Book value
- Work in progress

Balance sheet of a business shows

- The assets
- The liabilities
- Both (A) & (B)
- None of above

The contract is an agreement between two or more parties, initial step of which is making of offer by one party and acceptance of the offer by other party.

- True
- False

The contract is an agreement between parties on a lawful consideration, to do from doing some work-act, is binding to both the parties.

- True
- False

Contract must contain the

- Offer or proposal
- Acceptance
- Legality of purpose
- All of above

Contract for doing work at a fixed figure is called

- Lump sum contract
- Full contract
- Item rate contract
- Fixed contract

The rates of each items are estimated in

- Lump sum contract
- Full contract
- Item rate contract
- Fixed contract

In schedule contract, If the rates offered is higher than estimated rates then offer is called

- Premium offer
- Discount offer
- At par
- None of above

In schedule contract, If the rates offered is lower than estimated rates then offer is called

- Premium offer
- Discount offer
- At par
- None of above

In schedule contract, If the rates offered is equal to estimated rates then offer is called

- Premium offer
- Discount offer
- At par
- None of above

The Works costing less than Rs. 30000 are assigned to the contractors as per

- Rate contract
- Piece rate contract
- Turn key contract
- Private contract